

## HEAT SENSITIVE TYPE FLOW RATE DETECTOR

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Inventor(s): TANIMOTO KOJI;; YAMAKAWA TOMOYA  
Applicant(s): MITSUBISHI ELECTRIC CORP  
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### Abstract

**PURPOSE:** To shorten a time for attaining the thermal equilibrium condition of respective portions, and to improve responsiveness and measuring accuracy by setting the resistance of a heating portion to be several times or more as high as the resistance of a lead portion, and embedding one end of a heater in the interior of a heat insulating hold member.

**CONSTITUTION:** The resistance  $R_h$  of a meander-like heating portion 3a with approximately uniform width, which is formed by providing a resistance film 3 in a range of 40 to 80% from one end of an insulating board 2 in a lengthwise direction, is five time or more as high as the resistance  $R_s$  of a lead portion 3b, which is provided continuing with the heating portion 3a as far as the other end of the board 2. Since the ratio  $R_s/R_h$  of both resistances  $R_h$ ,  $R_h$  becomes small, a heating quantity flowing to fluid via a hold member 5 becomes small so that a starting time is reduced. Since an area occupied by the film 3 is large in the area of the board 2, in detecting the temperature change of the board 2 by the film 3 no response delay is allowed. Since the one end of a heater 1, one part of the lead portion 3b, an electrode portion 3c, and the like are sealed inside the member 5, the heating quantity flowing to liquid is reduced. Thereby, a time for attaining the thermal equilibrium condition is shortened so that responsiveness and measuring accuracy are improved.

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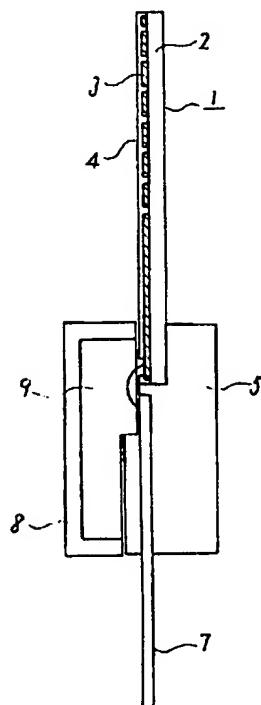
(21)出願番号	特願平7-119960	(71)出願人	000006013 三菱電機株式会社 東京都千代田区丸の内二丁目2番3号
(22)出願日	平成7年(1995)5月18日	(72)発明者	谷本 考司 兵庫県尼崎市塚口本町八丁目1番1号 三菱電機株式会社産業システム研究所内
		(72)発明者	山川 智也 兵庫県姫路市千代田町840番地 三菱電機 株式会社姫路製作所内
		(74)代理人	弁理士 高田 守 (外4名)

(54)【発明の名称】 感熱式流量検出装置

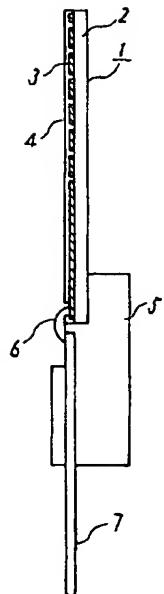
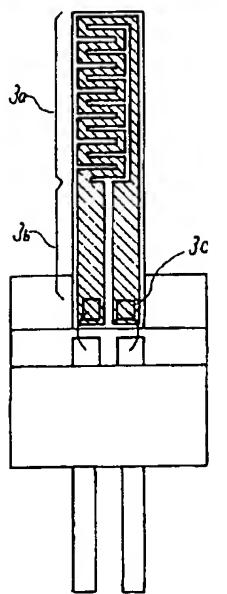
(57)【要約】

【目的】 感熱式流量検出装置の起動時間を短縮するとともに、流量変動に対する応答性と計測精度を改善する。

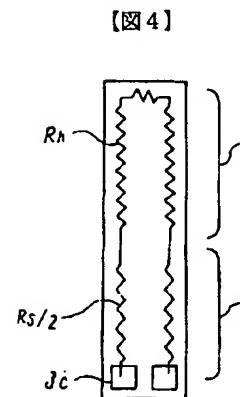
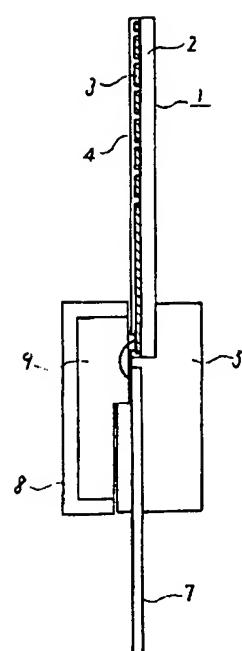
【構成】 流量検出素子の発熱部における温度依存性抵抗膜の表面積を基板面積の50%以上にするとともに発熱部抵抗をリード部抵抗の5倍以上とし、接続部のボンディングワイヤを保持部材内部に埋設して、流量検出素子の保持部材以外の部分を流路中に配設した。



【図1】

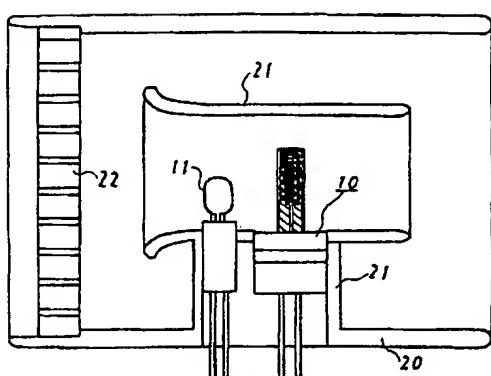


【図2】

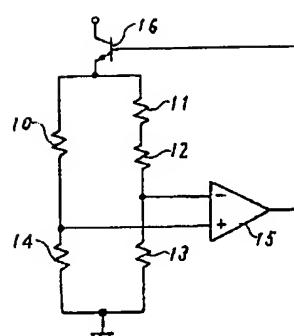


【図4】

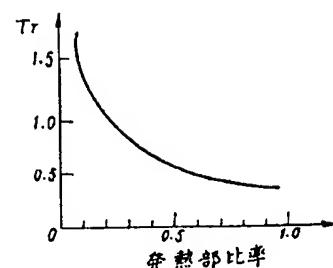
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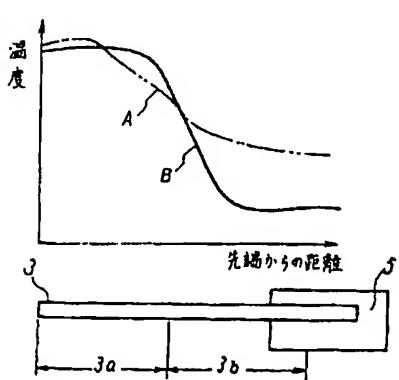
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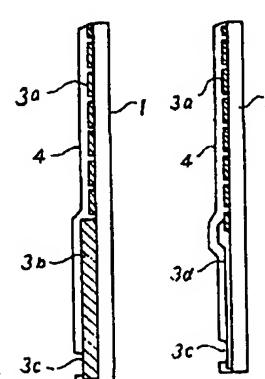
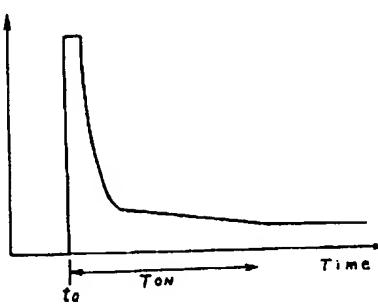
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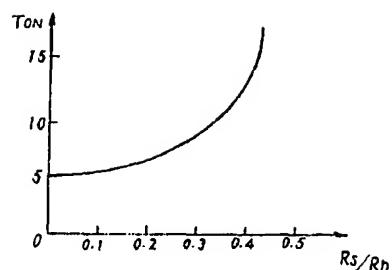
【図6】



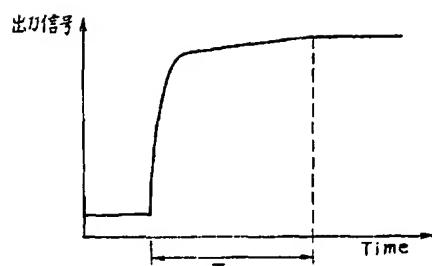
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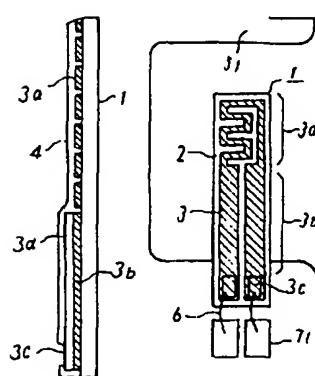
【図8】



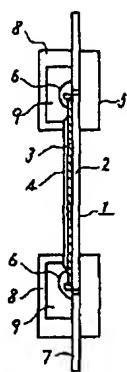
【図9】



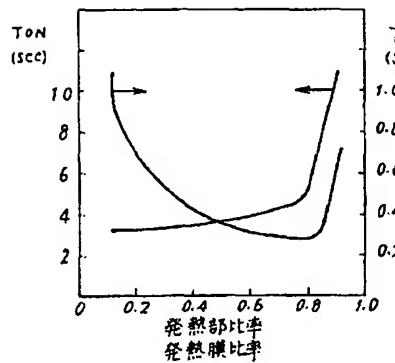
【図14】



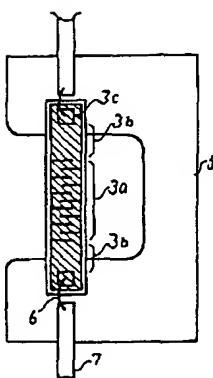
【図16】



【図10】



【図15】



【図17】

